



Welding & Cutting Outfits

"HEAVY DUTY" JOURNEYMAN® "SELECT™"

Outfits carry on the longstanding, leadership tradition of the popular Victor Journeyman with rugged CSR 450 series regulators, CA 2460 cutting attachments, and the patented 315FC torch handle... with built-in check valves and flash arrestors.

Make your heavy-duty selection from seven (7) basic kits and eleven (11) "ProFormance Paks".

And remember that switching to an alternate fuel gas with Victor apparatus is as **easy as changing the tip!**



U.S. Patent # 5,407,348

"HEAVY DUTY" JOURNEYMAN® "SELECT™" ORDERING INFORMATION

Part Number	Description	Handle	Cutting Attachment	Regulators	Fuel Gas
0384-0812	H/D Select™ Journeyman®	315FC	CA2460	CSR-450-540 CSR-460-510	A
0384-0813	H/D Select™ Journeyman®	315FC	CA2461	CSR-450-540 CSR-460A-510	A
0384-0814	H/D Select™ Journeyman®	315FC	CA2460	CSR-450D-540 CSR-460A-300	A
0384-0815	H/D Select™ Journeyman®	315FC	CA2461	CSR-450D-540 CSR-460A-300	A
0384-0816	H/D Select™ Journeyman®	315FC	CA2460	CSR-450D-540 CSR-461B-510	LP, P, M
0384-0817	H/D Select™ Journeyman®	315FC	CA2461	CSR-450D-540 CSR-461B-510	LP, P, M
0384-0818	H/D Select™ Journeyman®	315FC	CA2460	CSR-450D-540 CSR-461D-510	LP, P, M

Code For Fuel Gas A Acetylene LP LP/Natural Gas P Propylene M Mapp®

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"HEAVY DUTY" • "SELECT™" PROFORMANCE PAKS™

Premium Welding & Cutting

A Acetylene 25' 1/4" T Grade Hose Goggles Spark Lighter 1-W Nozzle 3-W Nozzle 5-W Nozzle 1-1-101 8-MFA Instructions - 1062 Part No. 0387-0013	LP Propane 25' 1/4" T Grade Hose Goggles Spark Lighter UN Mixer 8-TEMF 0-GPN Instructions - 1062 Part No. 0387-0015	P Propylene 25' 1/4" T Grade Hose Goggles Spark Lighter UN Mixer 8-TEMF 0-GPP Instructions - 1062 Part No. 0387-0017	M Mapp® 25' 1/4" T Grade Hose Goggles Spark Lighter UN Mixer 8-TEMF 0-GPM Instructions - 1062 Part No. 0387-0079
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Basic Cutting

A Acetylene 25' 1/4" T Grade Hose Goggles Spark Lighter 00-1-101 1-1-101 3-1-101 Instructions - 1062 Tip Card Part No. 0387-0083	LP Propane 25' 1/4" T Grade Hose Goggles Spark Lighter 0-GPN 1-GPN 3-GPN Instructions - 1062 Part No. 0387-0091	P Propylene 25' 1/4" T Grade Hose Goggles Spark Lighter 0-GPP 1-GPP 3-GPP Instructions - 1062 Part No. 0387-0090	M Mapp® 25' 1/4" T Grade Hose Goggles Spark Lighter 0-GPM 1-GPM 3-GPM Instructions - 1062 Part No. 0387-0089
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Heating & Cutting

LP Propane 25' 1/4" T Grade Hose Goggles Spark Lighter Mixer & Nut Assembly Size 6 Head Size 8 Head 0-GPN Instructions - 1062 Tip Card Part No. 0387-0080	P Propylene 25' 1/4" T Grade Hose Goggles Spark Lighter Mixer & Nut Assembly Size 6 Head Size 8 Head 0-GPP Instructions - 1062 Tip Card Part No. 0387-0081	M Mapp 25' 1/4" T Grade Hose Goggles Spark Lighter Mixer & Nut Assembly Size 6 Head Size 8 Head 0-GPM Instructions - 1062 Tip Card Part No. 0387-0082
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All ProFormance Paks come with "T-Grade dual-line hose for use with fuel gases!

Welding & Cutting Outfits



"MEDIUM DUTY" SUPER-RANGE® "SELECT™"

Outfits use the performance proven CSR 350 series regulators, CA1350 cutting attachments, and Victor's 100FC torch handle... with built-in check valves and flashback arrestors.

Choose from three (3) medium-duty basic kits and eleven (11) "ProFormance Paks".

And remember that switching to an alternate fuel gas with Victor apparatus is as **easy as changing the tip!**



U.S. Patent # 5,407,348

"MEDIUM DUTY" SUPER RANGE® "SELECT™" ORDERING INFORMATION

Part Number	Description	Handle	Cutting Attachment	Regulators	Fuel Gas
0384-0824	M/D Select™ Super Range®	100FC	CA1350	CSR-350D-540 CSR-360A-510	A
0384-0825	M/D Select™ Super Range®	100FC	CA1350	CSR-350D-540 CSR-360A-300	A
0384-0826	M/D Select™ Super Range®	100FC	CA1350	CSR-350D-540 CSR-361B-510	LP, P, M

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"MEDIUM DUTY" • "SELECT™" PROFORMANCE PAKS™

Premium Welding & Cutting

A Acetylene 25' 1/4" T Grade Hose Goggles Spark Lighter 0-W-1 Nozzle 2-W-1 Nozzle 4-W-1 Nozzle 0-3-101 6-MFA-1 Tip Card Instructions - 1062 Part No. 0387-0092	LP Propane 25' 1/4" T Grade Hose Goggles Spark Lighter UN-1-Mixer 2-TEN 1-3-GPN Tip Card Instructions - 1062 Part No. 0387-0094	P Propylene 25' 1/4" T Grade Hose Goggles Spark Lighter UN-1-Mixer 2-TEN 1-3-GPP Tip Card Instructions - 1062 Part No. 0387-0096	M Mapp® 25' 1/4" T Grade Hose Goggles Spark Lighter UN-1-Mixer 2-TEN 1-3-GPM Tip Card Instructions - 1062 Part No. 0387-0098
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Basic Cutting

A Acetylene 25' 1/4" T Grade Hose Goggles Spark Lighter 00-3-101 1-3-101 Tip Card Instructions - 1062 Part No. 0387-0093	LP Propane 25' 1/4" T Grade Hose Goggles Spark Lighter 00-3-GPN 1-3-GPN Tip Card Instructions - 1062 Part No. 0387-0095	P Propylene 25' 1/4" T Grade Hose Goggles Spark Lighter 00-3-GPP 1-3-GPP Tip Card Instructions - 1062 Part No. 0387-0097	M Mapp® 25' 1/4" T Grade Hose Goggles Spark Lighter 00-3-GPM 1-3-GPM Tip Card Instructions - 1062 Part No. 0387-0099
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Heating & Cutting

LP Propane 25' 1/4" T Grade Hose Goggles Spark Lighter UN-1 Mixer 6-TEMP 8-TEMP 0-3-GPN Tip Card Instructions - 1062 Part No. 0387-0901	P Propylene 25' 1/4" T Grade Hose Goggles Spark Lighter UN-1 Mixer 6-TEMP 8-TEMP 0-3-GPP Tip Card Instructions - 1062 Part No. 0387-0900	M Mapp® 25' 1/4" T Grade Hose Goggles Spark Lighter UN-1 Mixer 6-TEMP 8-TEMP 0-3-GPM Tip Card Instructions - 1062 Part No. 0387-0902
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All ProFormance Paks come with "T-Grade dual-line hose for use with fuel gases!"



Welding & Cutting Outfits

"LIGHT-DUTY" PERFORMER® "SELECT™"

Outfits have been "up-graded" to combine Victor's CSR 250 series regulators, CA1260 cutting attachment and the new, compact, J-100FC handle... with built-in check valves and flashback arrestors.

Choose from two (2) light-duty basic outfits and eight (8) "ProFormance Paks" to assemble just the right apparatus for your needs.

And remember that switching to an alternate fuel gas with Victor apparatus is as **easy as changing the tip!**



U.S. Patent # 5,407,348

"LIGHT DUTY" PERFORMER® "SELECT™" ORDERING INFORMATION

Part Number	Description	Handle	Cutting Attachment	Regulators	Fuel Gas
0384-0079	L/D Select™ Performer®	J-100FC	CA1260	CSR-250C-540 CSR-260A-510	A
0384-0080	L/D Select™ Performer®	J-100FC	CA1260	CSR-250C-540 CSR-260A-300	A

Code For Fuel Gas A Acetylene LP LP/Natural Gas P Propylene M Mapp®

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"LIGHT DUTY" • "SELECT™" PROFORMANCE PAKS™

Premium Welding & Cutting

A Acetylene
20' 3/16" T Grade Hose
Goggles
Spark Lighter
0-W-J Nozzle
1-W-J Nozzle
0-3-101
Tip Card
Instructions - 1062
Part No. 0387-0903

LP Propane
20' 3/16" T Grade Hose
Goggles
Spark Lighter
UN-J
2-TEN
0-3-GPN
Tip Card
Instructions - 1062
Part No. 0387-0905

P Propylene
20' 3/16" T Grade Hose
Goggles
Spark Lighter
UN-J
2-TEN
0-3-GPP
Tip Card
Instructions - 1062
Part No. 0387-0907

M Mapp®
20' 3/16" T Grade Hose
Goggles
Spark Lighter
UN-J
2-TEN
0-3-GPM
Tip Card
Instructions - 1062
Part No. 0387-0909



Basic Cutting

A Acetylene
20' 3/16" T Grade Hose
Goggles
Spark Lighter
00-3-101
1-3-101
Tip Card
Instructions - 1062
Part No. 0387-0904

LP Propane
20' 3/16" T Grade Hose
Goggles
Spark Lighter
00-3-GPN
1-3-GPN
Tip Card
Instructions - 1062
Part No. 0387-0906

P Propylene
20' 3/16" T Grade Hose
Goggles
Spark Lighter
00-3-GPP
1-3-GPP
Tip Card
Instructions - 1062
Part No. 0387-0910

M Mapp®
20' 3/16" T Grade Hose
Goggles
Spark Lighter
00-3-GPM
1-3-GPM
Tip Card
Instructions - 1062
Part No. 0387-0908

All ProFormance Paks come with "T-Grade dual-line hose for use with fuel gases!

Welding & Cutting Outfits



"CUTTER SELECT™"

Outfits provide an extensive array of "Vanguard™" series torch combinations. Vanguard™ series torches have built-in check valves and flash arrestors for optimum operator safety. Our eight (8) Cutter Select Kit options let you choose between ST 2600FC, ST1000FC, and ST900FC series torches in combination with regulators matched to your gas service. And convenient, easy-to-read, color coded gauges reduce operator mistakes.

Match your "Cutter Select™" to any one of four (4) possible Cutter "ProFormance Paks" for acetylene, propylene, Mapp®, or Propane/NG to create the perfect cutting package for your needs.

And remember that switching to an alternate fuel gas with Victor apparatus is as **easy as changing the tip!**



U.S. Patent # 5,407,348

VERSATILE CUTTER "SELECT™" ORDERING INFORMATION

"ST2600 FC" Torch Outfits

Part Number	Description	Cutting Torch	Regulators	Fuel Gas
0384-0847	Cutter Select™	ST2600FC	CSR-450D-540 CSR-460A-510	A
0384-0848	Cutter Select™	ST2600FC	CSR-450D-540 CSR-460A-300	A
0384-0849	Cutter	ST2601FC	CSR-450D-540 CSR-460A-510	A
0384-0850	Cutter Select™	ST2601FC	CSR-450D-540 CSR-460A-300	A
0384-0851	Cutter Select™	ST2600FC	CSR-450D-540 CSR-461B-510	LP, P, M
0384-0852	Cutter Select™	ST2601FC	CSR-450D-540 CSR-461B-510	LP, P, M

"ST900 FC" Torch Outfits

Part Number	Description	Cutting Torch	Regulators	Fuel Gas
0384-0853	Cutter Select™	ST900FC	CSR-350D-540 CSR-360A-510	A
0384-0854	Cutter Select™	ST900FC	CSR-350D-540 CSR-360A-300	A
0384-0855	Cutter	ST901FC	CSR-350D-540 CSR-360A-510	A
0384-0856	Cutter Select™	ST901FC	CSR-350D-540 CSR-360A-300	A
0384-0857	Cutter Select™	ST900FC	CSR-350A-540 CSR-361B-510	LP, P, M
0384-0858	Cutter Select™	ST901FC	CSR-350A-540 CSR-361B-510	LP, P, M

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Continued



Welding & Cutting Outfits

"CUTTER SELECT™"

VERSATILE CUTTER "SELECT™" ORDERING INFORMATION

"ST1000 FC" Torch Outfits

Part Number	Description	Cutting Torch	Regulators	Fuel Gas
0384-0859	Cutter Select™	ST1000FC	CSR-350D-540 CSR-360A-510	A
0384-0860	Cutter Select™	ST1000FC	CSR-350D-540 CSR-360A-300	A
0384-0861	Cutter	ST1001FC	CSR-350D-540 CSR-360A-510	A
0384-0862	Cutter Select™	ST1001FC	CSR-350D-540 CSR-360A-300	A
0384-0863	Cutter Select™	ST1000FC	CSR-350D-540 CSR-361B-510	LP, P, M

Code For Fuel Gas A Acetylene LP LP/Natural Gas P Propylene M Mapp®

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"CUTTER" • "SELECT™" PERFORMANCE PAKS™

Cutting

<p>A Acetylene</p> <p>25' 1/4" T Grade Hose Goggles Spark Lighter 00-1-101 1-1-101 3-1-101 Instructions - 1062 Tip Card</p> <p>Part No. 0387-0083</p>	<p>LP Propane</p> <p>25' 1/4" T Grade Hose Goggles Spark Lighter 00-GPN 1-GPN 3-GPN Instructions - 1062 Tip Card</p> <p>Part No. 0387-0091</p>	<p>P Propylene</p> <p>25' 1/4" T Grade Hose Goggles Spark Lighter 00-GPP 1-GPP 3-GPP Instructions - 1062 Tip Card</p> <p>Part No. 0387-0090</p>	<p>M Mapp®</p> <p>25' 1/4" T Grade Hose Goggles Spark Lighter 00-GPM 1-GPM 3-GPM Instructions - 1062 Tip Card</p> <p>Part No. 0387-0089</p>
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All ProFormance Paks come with "T-Grade dual-line hose for use with fuel gases!

The Heavy Duty Journeyman®

Offers a complete package of premium quality apparatus for industrial and commercial use. Journeyman components are designed for a full range of the most demanding needs.

- Welds up to 1/2"/12mm; and up to 3"/75mm with optional nozzles.
- Cuts up to 3/4"/19mm; and up to 8"/200mm with optional tips.

“VanGuard” models include Victor’s 315FC torch handle with built-in check valves and flashback arrestors.



JOURNEYMAN ORDERING INFORMATION

Part Number	Description	Handle	Cutting Attachment	Welding Nozzles	Heating Head	Cutting Tip	Regulators	Accessories*
0384-0800	DLX Journeyman VanGuard	315FC	CA2460	(W)1, 3, 5	8-MFA	1-1-101	SR450D-540 SR460A-510	Yes

*Note: DLX outfits include 25' (8m) x1/4" (6mm) hose, goggles, and lighter
Other Journeyman kit configurations are available. Please ask for details.

A NEW DIMENSION IN OPERATOR SAFETY!

Victor Torch Handles are available with VanGuard™ safety features:

- Built-In Flashback Arrestors - no need for accessory flash arrestors
- Built-in Reverse Flow Check Valves
- Works with all fuel gases

VanGuard™ Torch Handles are offered in Heavy-Duty (315FC) and Medium-Duty (100FC) models, and available in Victor’s most popular outfit models. VanGuard™ Torch Handles also feature Victor Traditional threaded assemblies for quick economical repair if service is necessary



VICTOR® Welding, Cutting & Heating Outfits

Victor's Super-Range®

Features a full selection of medium-duty apparatus, performance matched to cover a full range of uses.

- Welds up to 1/4"/6mm; and up to 1 1/4"/31mm with optional nozzles.
- Cuts up to 1/2"/12mm; and up to 6"/150mm with optional tips.

"VanGuard" models include Victor's 100FC torch handle with built-in check valves and flashback arrestors.



SUPER-RANGE ORDERING INFORMATION

Part Number	Description	Handle	Cutting Attachment	Welding Nozzles	Heating Head	Cutting Tip	Regulators	Accessories*
0384-0020	DLX Super Range VanGuard	100FC	CA1350	(W1) 0, 2, 4	6-MFA-1	1-3-101	SR350D-540 SR360A-510	Yes
0384-0822	DLX Super Range VanGuard	100FC	CA1350	(W1) 0, 2, 4	6 MFA-1	1-3-101	SR350D-540 SR360A-300	Yes
0384-0032	DLX Super Range II VanGuard	100FC	CA1350	2-W1	NONE	0-3-101	SR250C-540 SR260A-510	Yes

*Note: DLX outfits include 25' (8m) x 1/4" (6mm) hose, goggles, and lighter. Other Super Range kit configurations are available. Please ask for details

A NEW DIMENSION IN OPERATOR SAFETY!

Victor Torch Handles are available with VanGuard™ safety features:

- Built-In Flashback Arrestors - no need for accessory flash arrestors
- Built-in Reverse Flow Check Valves
- Works with all fuel gases

VanGuard™ Torch Handles are offered in Heavy-Duty (315FC) and Medium-Duty (100FC) models, and available in Victor's most popular outfit models. VanGuard™ Torch Handles also feature Victor Traditional threaded assemblies for quick economical repair if service is necessary



Contractor Plus™

Customers who require maximum performance with a minimum of accessories will find the Contractor Plus™ an ideal package

- Welds up to 1/8"/4mm and to 3"/76mm with larger nozzles.
- Cuts up to 3/4"/19mm and to 8"/202mm with larger tips.

“VanGuard” models have 315FC torch handle with built-in check valves and flash back arrestors.



CONTRACTOR PLUS ORDERING INFORMATION

Part Number	Description	Handle	Cutting Attachment	Welding Nozzles	Heating Head	Cutting Tip	Regulators	Accessories
0384-1310	DLX Contractor Plus with “VanGuard” Handle	315FC	CA2460	2-W	N/A	1-1-101	SR450D-540 SR460A-510	Yes*
0384-0311	STD Contractor Plus with “VanGuard” Handle	315FC	CA2460	2-W	N/A	1-1-101	SR450D-540 SR460A-510	No
0384-1312	DLX Contractor Plus with “VanGuard” Handle	315FC	CA2460	2-W	N/A	1-1-101	SR450D-540 SR460A-300	Yes*
0384-1313	STD Contractor Plus with “VanGuard” Handle	315FC	CA2460	2-W	N/A	1-1-101	SR450D-540 SR460A-300	NO

*Note: DLX outfits include 25' (8m) x 1/4" (6mm) hose, goggles, and lighter.
Other Contractor Plus Kit configurations available. Please ask for details.

A NEW DIMENSION IN OPERATOR SAFETY!

Victor Torch Handles are available with VanGuard™ safety features:

- Built-In Flashback Arrestors - no need for accessory flash arrestors
- Built-in Reverse Flow Check Valves
- Works with all fuel gases

VanGuard™ Torch Handles are offered in Heavy-Duty (315FC) and Medium-Duty (100FC) models, and available in Victor's most popular outfit models. VanGuard™ Torch Handles also feature Victor Traditional threaded assemblies for quick economical repair if service is necessary





Cutting Torch Outfits

Victor Cutter Outfits give you a choice of heavy or medium duty regulators and several cutting torch models. Select from standard length ST models or more compact SST models in these torch options:

- ST900C
- ST1600C
- ST1700C

All Victor cutting torch models have built-in reverse flow check valves for added safety.



CUTTER KIT ORDERING INFORMATION

Part Number	Description	Cutting Torch	Oxygen Regulator	Acetylene Regulator	Cutting Tip	Accessories
0384-0412	Cutter Outfit	ST900C	SR 350D-540	SR 360A-510	None	No
0384-0336	Cutter Outfit	ST1600C	SR 450D-540	SR 460A-510	None	No
0384-0397	Cutter Outfit	SST1600C	SR 450D-540	SR 460A-510	None	No
0384-0344	Cutter Outfit	ST1600C	SR 450D-540	SR 460A-300	None	No
0385-0196	Cutter Outfit	ST1700C	SR 450D-540	SR 460A-300	0-1-101	No

Other cutter kit configuration are available. Please ask for details.

The Portable Torch contains a complete selection of welding and cutting tools in a convenient tote case. Includes compact rear entry regulators.

- Welds up to 3/32"/2.5mm and up to 1 1/4"/31mm with optional tips.
- Cuts up to 1/2"/12mm and up to 6"/150mm with optional tips.

Victor 100C torch handle has built-in check valves for added safety.



Portable torch carries one MC acetylene and one 20 c/f oxygen cylinder.

PORTABLE TORCH AND MINI WELDING KIT ORDERING INFORMATION

Part Number	Description	Torch	Cutting Attachment	Nozzles	Heating Head	Cutting Tip	Regulators	Accessories
0384-0187	Portable Torch w/o Cylinders	100C	CA 1350	(W-1)1	N/A	0-3-101	SR-150CR (540) SR-160AR (MC)	*
0384-0841	Portable Torch with Cylinders	100FC	CA 1350	(W-1)1	N/A	0-3-101	SR-150CR (540) SR-160AR (MC)	*
0384-0840	Portable Torch w/o Cylinders	100FC	CA 1350	(W-1)1	N/A	0-3-101	SR-150CR (540) SR-160AR (MC)	*
0384-0146	Mini Weld Kit	M-175	N/A	3 sizes	N/A	N/A	MR-100-540 MR-110-300	**
0384-0142	Mini Weld Kit	M-175	N/A	3 sizes	N/A	N/A	MR-100-540 MR-110-300	**
0384-0145	Micro Torch Kit	M-175	N/A	3 sizes	N/A	N/A	N/A	**

*Portable torch kits include 10' (3m) x 3/16" (5mm) hose, goggles and lighter.



Victor's Mini & Micro welding & brazing outfits provide pin-point oxy-acetylene flame at up to 6000° F. Applications include jewelry making, electronics, dentistry, miniature fabrication, model making, etc. Three tips included in each kit.

**Multi-Purpose Heating Torch Kit**

A general purpose propane/LPG torch suitable for general heating, weed burning, roof repair, ice melting, paint removal, etc. 500,000 BTU output! Kit includes 12' LP Hose and Lighter

Part Number
0384-1261

**Powder Torch Outfit**

Provides an economical and simple method of building up worn surfaces and depositing wear resistant coatings suitable for a variety of wear applications. An instructional video training film is included. Two build-up and three hardfacing powders are available in economical, one lb. (.44kg) resealable bottles.

POWDER TORCH ORDERING INFORMATION

Part Number	Description
0384-1265	VPT-100 Powder Torch Kit
0381-1471	VPT-100 Powder Torch (only)
1440-0050	VBP #22 Build-up powder, machinable - Approximately 22 Rc
1440-0052	VBP #40 Build-up powder, machinable - Approximately 40 Rc
1440-0053	VWP #60 Wear prevention powder - Approximately 60 Rc
1440-0054	VWP #100 Wear prevention powder - Tungsten carbide blend
1440-0051	VWP #600 Wear prevention powder - Tungsten carbide blend